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[REDWODEMPIREWHISKEY.COM](http://REDWODEMPIREWHISKEY.COM)

# REDWOOD EMPIRE

AMERICAN WHISKEY

AN UNCOMMON  
BLEND OF  
**60% RYE**  
**40% BOURBON**

INCLUDES  
**HOUSE**  
**DISTILLED RYE**  
BLENDED WITH  
MATURE BOURBON  
STOCKS

PORTIONS RESTED  
IN USED  
**WINE & PORT**  
**BARRELS**

## REDWOOD EMPIRE

AMERICAN WHISKEY

SELECT LOTS OF ELEVEN, FIVE AND  
FOUR-YEAR-OLD BOURBON BLENDED  
WITH THREE AND TWO-YEAR-OLD RYE.  
ULTRA-SMOOTH WITH UNRIVALED  
COMPLEXITY AND CHARACTER.

BATCH *01*

WHEN YOU GET TO THE BOTTOM OF IT,  
YOU'VE JUST GOTTEN STARTED

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